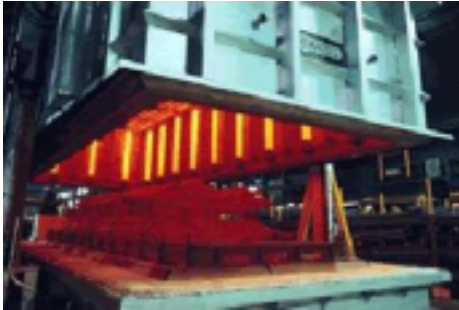


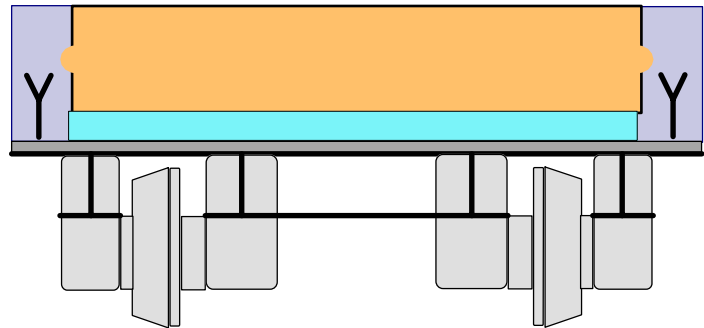
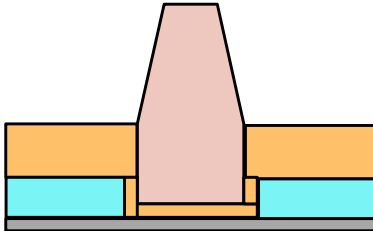
Application Guide

CAR BOTTOM, ANNEALING & HOMOGENIZING FURNACE BASES



Car Bottom

	Perimeter (cast or pre-cast)	Car Top	Insulation
Normal Service	Plicast HyMOR 3000	Plicast 27 C	Plicast LWI 24
Severe Service	Plicast HyMOR TSR Plus KK Plicast HyMOR 3100 Special	Plicast HyMOR 3000	



	Piers (cast or pre-cast)
Normal Service	Plicast HyMOR 3000
Severe Service	Plicast HyMOR TSR Plus KK Plicast HyMOR 3100 Special



Homogenizing Furnace

	Base	Insulation
Normal Service	Plicast 27 C	Plicast LWI 20 Plicast LWI 24
Severe Service	Plicast HyMOR 3000	

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Annealing Furnace

	Base	Perimeter
Normal Service	Plicast 27 C	Plicast LWI 28
Severe Service	Plicast HyMOR 3000 Plicast HyMOR TSR Plus KK	

This application guide is intended for general information only. Please consult Plibrico Company or your local Plibrico Representative for specific application assistance and product recommendations.